

## Sintesa dan struktur kristal keramik garnet Y<sub>3</sub>Fe<sub>5-5X</sub>Al<sub>5x</sub>O<sub>12</sub>

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### Abstrak

The effect of Fe substitution on Al of garnet ceramic with chemical formula Y<sub>3</sub>Fe<sub>5-5X</sub>Al<sub>5x</sub>O<sub>12</sub>, where x (synthesis) of 0, 0.05, 0.15, and 0.25, has been investigated. Sample in this study were synthesized using wet oxydation method, Hot Kerosene Drying (HKD). All constituents were used in liquid form from YCl<sub>3</sub>.6H<sub>2</sub>O, AlCl<sub>3</sub>, and Fe<sub>2</sub>O<sub>3</sub> and HCl, which were reagents with purity better than 99%. Thermal analysis (DTA) was used to investigate calcination and sintering temperature. The resultant powders were calcined at 1250°C and sintered 1350°C and 1400°C. The X-ray diffractogram, which were obtained at room temperature, were refined using crystallographic software package GSAS. The samples contain at least 85% garnet phase with the remaining Fe<sub>2</sub>O<sub>3</sub> impurity phase. In those garnet phases, 0 atom slightly shift. As a concentration increases theoretical densities decreases. For increasing x (synthesis) above, the theoretical densities and unit cell volume, respectively are of 5.148 gr/cm<sup>3</sup>, 4.951 gr/cm<sup>3</sup>, 4.946 gr/cm<sup>3</sup>, 4.918 gr/cm<sup>3</sup> and 1.890x10<sup>-21</sup> cm<sup>3</sup>, 1.885x10<sup>-1</sup> cm<sup>3</sup>, 1.874x10<sup>-2</sup> cm<sup>3</sup>, 1.856x10<sup>-21</sup> cm<sup>3</sup> for the sample sintered at 1350°C. Similarly, at 1400°C, the theoretical densities and unit cell volume, respectively, are of 5.136 gr/cm<sup>3</sup>, 5.100 gr/cm<sup>3</sup>, 5.021 gr/cm<sup>3</sup>, and 1.891x10<sup>-21</sup> cm<sup>3</sup> 1.885 x10<sup>-21</sup> cm<sup>3</sup> 1.875x10<sup>-21</sup> cm<sup>3</sup> without x (synthesis) of 0.25 . The formula of resultant garnets, respectively, are of Y<sub>3</sub>Fe<sub>4.88</sub>O<sub>12</sub>, Y<sub>3</sub>Fe<sub>3.77</sub>A<sub>11.23</sub>O<sub>12</sub>, Y<sub>3</sub>Fe<sub>3.61</sub>A<sub>11.39</sub>O<sub>12</sub>, and Y<sub>3</sub>Fe<sub>3.25</sub>A<sub>11.75</sub>O<sub>12</sub> for the samples sintered at 1350°C. Similarly, at 1400°C, The formula of resultant garnets, respectively, are of Y<sub>3</sub>Fe<sub>4.33</sub>O<sub>12</sub>, Y<sub>3</sub>Fe<sub>4.51</sub>A<sub>10.89</sub>O<sub>12</sub>, Y<sub>3</sub>Fe<sub>3</sub>A<sub>12</sub>O<sub>12</sub>. Based on macroscopic measurements, the average bulk density and porosity respectively, are of 3.458 gr/cm<sup>3</sup> and 27.32%, which confirms the X-ray diffraction (microscopic) measurement.

<hr>Telah dilakukan penelitian terhadap keramik garnet dengan rumus kimia Y<sub>3</sub>Fe<sub>5-5X</sub>Al<sub>5x</sub>O<sub>12</sub>. Nilai sintesis x adalah 0; 0,05; 0,15 dan 0,25. Sintesa dilakukan dengan metoda oksidasi basah, yaitu Hot Kerosene Drying (HKD). Bahan dasar yang digunakan adalah YCl<sub>3</sub>.6H<sub>2</sub>O, AlCl<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>, dan HCl dengan kemurnian diatas ± 99%. Setelah sintesa dilakukan analisa termal (DTA) untuk mengetahui temperatur kalsinasi dan temperatur sintering: Sampel dikalsinasi pada pada temperatur 1250°C dan disintering pada temperatur 1350°C dan 1400°C. Analisa difraksi dilakukan pada masing-masing sampel dan diolah dengan perangkat lunak GSAS. Didapatkan persentase garnet yang terbentuk diatas 85% untuk seluruh sampel, dengan fasa pengotor adalah Fe<sub>2</sub>O<sub>3</sub>. Posisi atom-atom penyusun garnet hasil sampel yang disintesa menunjukkan tidak ada perubahan, kecuali pada atom 0 ada sedikit pergeseran posisi atom. Densitas teoritis menurun dengan semakin tingginya konsentrasi Al pada garnet. Dari harga nominal x diatas didapatkan densitas teoritis dan volume per unit selnya berturut-turut: 5,148 gr/cm<sup>3</sup>, 4,951 gr/cm<sup>3</sup>, 4,946 gr/cm<sup>3</sup>, 4,918 gr/cm<sup>3</sup> dan 1,890x10<sup>-1</sup> cm<sup>3</sup>, 1,885x10<sup>-21</sup> cm<sup>3</sup>, 1,874x10<sup>-1</sup> cm<sup>3</sup>, 1,856x10<sup>-21</sup> cm<sup>3</sup> untuk temperatur sintering 1350°C serta 5,136 Tice, 5,100 gr/cm<sup>3</sup>, 5,021 gr/cm<sup>3</sup>, dan 1,891x10<sup>-21</sup> cm<sup>3</sup>, 1,885 x10<sup>-21</sup> cm<sup>3</sup>, 1,875x10<sup>-1</sup> cm<sup>3</sup> untuk temperatur 1400°C (tanpa nilai sintesis x=0,25). Sedangkan rumus kimia garnet yang terbentuk berturut-turut adalah Y<sub>3</sub>Fe<sub>4.88</sub>O<sub>12</sub>, Y<sub>3</sub>Fe<sub>3.77</sub>A<sub>11.23</sub>O<sub>12</sub>, Y<sub>3</sub>Fe<sub>3.61</sub>A<sub>11.39</sub>O<sub>12</sub>, Y<sub>3</sub>Fe<sub>3.25</sub>A<sub>11.75</sub>O<sub>12</sub> untuk temperatur sintering 1350°C dan Y<sub>3</sub>Fe<sub>4.33</sub>O<sub>12</sub>, Y<sub>3</sub>Fe<sub>4.51</sub>A<sub>10.89</sub>O<sub>12</sub>, Y<sub>3</sub>Fe<sub>3</sub>A<sub>12</sub>O<sub>12</sub> untuk temperatur sintering 1400°C.

Y<sub>3</sub>Fe<sub>3</sub>A<sub>12</sub>O<sub>12</sub> untuk temperatur sintering 1400°C. Dihitung pula secara makroskopik densitas bulk dan porositas, dengan harga rata-rata 3,458 gr/cm<sup>3</sup> untuk densitas bulk serta 27,32% untuk porositas.